



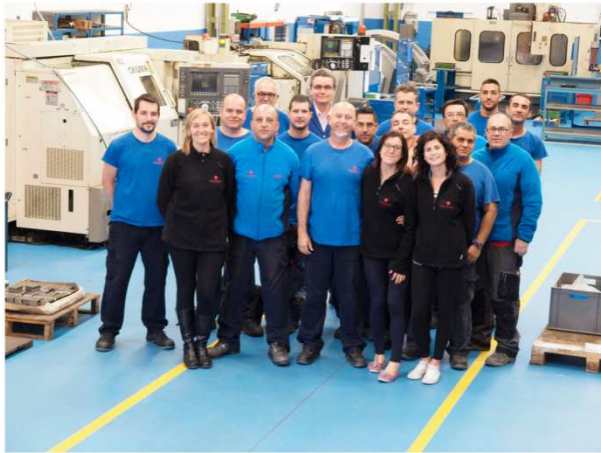
TOTAL PLANNING

Precision Machining



SPECIALIST IN MACHINING FOR THE MEDTECH SECTOR

Our Company



More than 60 years in precision machining

25 employees

2.500.000€ Sales 2019

25% Export (Germany, France, Portugal, Belgium)

40% MedTech

Founded in 1955



CNC Centers 3, 4 and 5 axis // CNC Lathes

Dimensions: 5mm to 1000mm

Series: 5 to 500 units

Certifications:


- ISO 9001: 2008
- ISO 13485



TECHNOLOGY

LATHES	Dimensions
HARRISON 1800XS; CNC FANUC	Ø 850 x 2000mm
DECKEL NEF 520 SEMICONTROL; CNC HEIDENHAIN	Ø 500 x 500mm
OKUMA LB 15 II M (motorized tools); CNC OSP 7000L	Ø 360 x 500mm
OKUMA LB 15 with CNC OSP 5000L	Ø 250 x 500mm

CNC MACHINING CENTRES	Dimensions
DECKEL MAHO 100T MONOBLOCK (5 axis); CNC HEIDENHAIN TNC530	1080 x 710 x 710mm
DECKEL MAHO 100 (5 axis); CNC HEIDENHAIN TNC530	1080 x 710 x 710mm
HAAS UMC-750 (5 axis); CNC HAAS	765 x 510 x 510mm
DECKEL MAHO DMU 50T (3+2 axis); CNC HEIDENHAIN TNC530	500 x 400 x 400mm
BRIDGEPORT-HARDINGE (3 axis) CONQUEST V100; CNC HEIDENHAIN TNC620	1020 X 610 X 610mm
BRIDGEPORT 720 (4 axis); CNC HEIDENHAIN TNC355	700 x 400 x 400mm
OKUMA MX-45VAE (4 axis); CNC OKUMA OSP700 M-G	760 x 460 x 450mm
OKUMA MX-55VA (4 axis); CNC OKUMA OSP700 M-G	760 x 460 x 450mm

FEATURES	
	MATERIALS Aluminum, carbon steel, stainless steel, engineering plastics, special alloys, non-ferrous metals (brass, bronze, copper)...
	DIMENSIONS Ø 5 to Ø 850 mm lathe and 1000 x 500 x 500 mm in machining centre
	QUANTITY : Small and medium series from 5 to 500 units, and prototypes included
	ADDITIONALS PROCESSES Heat treatment (tempering, induction hardening, nitro carburising, foundations ...), surface treatments (blueing, zinc, nickel ...), painting, grinding, gummed, etc..
	QUALITY SYSTEM ISO 9001:2008 and EN 9100:2009

 **AUTOMATIZATION: the core of a successful production, that ensures higher quality and cost reduction**

Specialized in MEDICAL parts

For us, the medical technology sector is key.


We have manufactured high-end **components** and **assemblies** for:

- Diagnostics
 - Clinical
 - Molecular
 - Radiodiagnostics
- Surgical instruments
- Packaging (MedTech)
- Handling (MedTech)
- Orthopedics
- Laser
- Biomedical
- Pharmaceutical
- Research
- Wellness



● We work to build long – term service for our customers, suppliers and employees.

REFERENCES. Other sectors of expertise:

 Machinery and packaging



 Medical



 Aeronautics and space



 Telecommunications



 Petrochemical

 Railway



 Engineering



 Automobile